

DART AEROSPACE LTD	Work Order:	22365
Description: Locknut	Part Number:	D3015-3
Drawing: D3015 Rev. A B	Qty:	500 u

RF 03.08.05

Step	Location	Procedure	By	Date	qty
1	EXPEDITING	Issue Work Order	df	05.02.08	500
2	PURCHASING	Issue P/O: 2007531 Description: SS locknut with nylon insert Acklands p/n: PFS LNNC516S1 Material release note required	u	05.02.09	500
3	RECEIVING	Inspect for transit damage Ensure that material release note is attached	CD	05/02/11	500
4	QC	Inspect Level 6	u	05/02/15	500
5	RECEIVING	Receive & Identify	CD	05/02/15	500
6	EXPEDITING	Close W/O Cost / part 10 345 05/02/16 500 110	df	05.02.16	500

Rev	Date	Change	Revised By	Approved
A	01.06.28	New Issue	SM	EC

RELEASED
EC 01-07-03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____

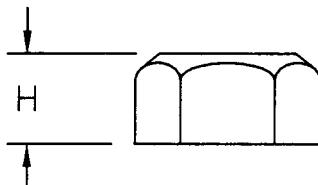


DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3015
DATE		TITLE LOCKNUT
03.07.15		SCALE NTS
A	01.05.03	NEW ISSUE
B	03.07.15	ADD D3015-7

SPECIFICATION CONTROL DRAWING

DESCRIPTION: SS LOCKNUT WITH NYLON INSERT.

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
ALL DIMENSIONS ARE IN INCHES.



PART NO	SIZE	HEIGHT H	POSSIBLE SUPPLIER
D3015-1	1/4-20 UNC	0.31	ACKLANDS, P/N PFS LNNC14S1
D3015-3	5/16-18 UNC	0.34	ACKLANDS, P/N PFS LNNC516S1
D3015-5	7/16-14 UNC	0.46	ACKLANDS, P/N PFS LNNC716S1
D3015-7	M5	0.19	ACKLANDS, P/N PFS LNNM5S1

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ENGINEERING

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SUBJECT TO AMENDMENT
VIA FAX/TELE

WORK ORDER

NO 22365
RELEASED
03.07.18

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Feb 07, 2005
03:58 pm

Work Order No : 0022365
 Project Name : D3015-3
 Project For : WK510
 Work Order Type : Main
 Main WO Number :
 House Part Number : D3015-3
 Description : Lock Nut
 Manufactured : Yes
 Amount Req'd : 500
 Amount Done : 0
 Start Date : 02-07-05
 Est Finish Date : 02-28-05
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd :
 Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00
 Order Entry No :
 OE Value : 0.00
 Est Margin : 0.000%
 Actual Margin : 0.000%
 \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00	0.00	0.00
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00	0.00	0.00
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00	0.00	0.00
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00	0.00	0.00
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00	0.00	0.00
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00	0.00	0.00
Misc. :	0.00	0.00	0.00	0.00	0.00
=====					
Burden :	0.00	0.00	0.00	0.00	0.00
=====					
Total Cost :	0.00	0.00	0.00	0.00	0.00
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss) :	0.00	0.00

